

# Material Safety Data Sheet

Printing Date 04/10/2016

Version 0

Reviewed on 04/09/2016

## 1 Identification of substance

- **Product details**
- **Trade name:** Acetylene
- **Article number:** 4101-6214101-04-2016
- **Creation date:** 08/04/2016
- **Manufacturer/Supplier:**  
Pakistan Oxygen Limited (Previously Linde Pakistan Limited)  
PO Box # 4845, Dockyard Road, West Wharf Karachi-74000, Pakistan.  
[www.pakooxygen.com](http://www.pakooxygen.com)  
Please ensure that this MSDS is received by the appropriate person.

## 2 Composition/Data on components

- **Chemical characterization:**
- **CAS No. Description**  
74-86-2 Acetylene
- **Identification number(s)**
- **EINECS Number:** 200-816-9
- **Index number:** 601-015-00-0

## 3 Hazards identification

- **Hazard description:**



Highly flammable

- **WHMIS-symbols:**

A - Compressed gas

B1 - Flammable gas

F - Dangerously reactive material



- **HMIS-ratings (scale 0 - 4)**

HEALTH	2
FIRE	4
REACTIVITY	2

Health = 2

Fire = 4

Reactivity = 2

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**Trade name: Acetylene**
**· NFPA ratings (scale 0 - 4)**

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Health = 2  
Fire = 4

Reactivity = 2

**· Information pertaining to particular dangers for man and environment:** Heating may cause an explosion.

Highly flammable.

**· Classification system:**

The classification is in line with internationally approved calculation standards. It is expanded, however, by information from technical literature and by information furnished by supplier companies.

**· GHS label elements**


**Danger**

2.2/1 - Extremely flammable gas.



**Warning**

2.5/D - Contains gas under pressure; may explode if heated.

**· Prevention:**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

**· Response:**

Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

Eliminate all ignition sources if safe to do so.

**· Storage:**

Protect from sunlight. Store in a well-ventilated place.

Store in a well-ventilated place.

\*

## 4 First aid measures

**· After inhalation:**

Supply fresh air. If required, provide artificial respiration and consult doctor. Keep patient warm.

**· After skin contact:** Generally the product does not irritate the skin.

**· After eye contact:** Rinse opened eye for at least 15 minutes under running water. Then consult a doctor.

**· After swallowing:** Not applicable

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## 5 Fire fighting measures

**· Suitable extinguishing agents:**

Use fire fighting measures that suit the environment.

In the case of fires caused by ignited acetylene leaks:

- DO NOT extinguish unless it is possible (without risk) to shut-off gas flow; explosive vapours could form and re-ignition may occur.

Evacuate area as soon as possible.

**· Protective equipment:** Wear self-contained respiratory protective device.

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## 6 Accidental release measures

- **Person-related safety precautions:**

Wear protective equipment. Keep unprotected persons away. Ensure adequate ventilation.  
Stop leak - ONLY if possible to do so without risk.

- **Measures for environmental protection:** Prevent seepage into sewage system, workpits and/or cellars.
- **Measures for cleaning/collecting:** Ensure adequate ventilation.

## 7 Handling and storage

- **Handling:**

An acetylene cylinder valve should not be opened more than approximately 1&1/2 turns.  
DO NOT use acetylene at pressures above 15 psig.  
DO NOT withdraw/flow at a rate exceeding 1/10 (one tenth) of the cylinder capacity per hour during intermittent use and 1/15 (one-fifteenth) per hour during continuous use.

- **Information for safe handling:**

Keep away from heat and direct sunlight.  
Handle with care. Avoid jolting, friction, and impact.  
Use only in well ventilated areas.

Do not mix with air or oxygen above atmospheric pressure.

Store container in a secured area. Limit access to authorized personnel only. Report any incidents involving thefts, misuse, or inventory shortages to law enforcement and the supplier. Security shall be provided in accordance with all local, state (provincial) and federal regulations.

- **Information about protection against explosions and fires:**

Keep ignition sources away - Do not smoke.

Protect from heat.

Protect against electrostatic charges.

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

Prevent impact and friction.

- **Storage:**

- **Requirements to be met by storerooms and receptacles:**

Store in a cool location.

Do not expose cylinder to temperatures higher than 50°C (122 °F)

Protect cylinders from physical damage. Store in cool, dry, well-ventilated area away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 125°F (52°C). Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders being stored for excessive periods of time.

- **Information about storage in one common storage facility:**

Store separately from cylinders containing oxygen or oxidants by a minimum distance of 20' or by a barrier of non-combustible material at least 5' high having a fire resistant rating of at least 30minutes.

Sources of ignition should be removed from storage area.

- **Further information about storage**

**conditions:** Keep cylinder valve tightly closed.

Store in cool, dry conditions in well-sealed receptacles.

Store in accordance with local fire code and/or building code or any pertaining regulations.

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\* **8 Exposure controls and personal protection**

- **Additional information about design of technical systems:** Adequate local ventilation.

Safety showers and eyewash stations should be nearby.

- **Components with limit values that require monitoring at the workplace:**

<b>74-86-2 Acetylene (23 - 100%)</b>
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EL Simple asphyxiant
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- **Additional information:** The lists that were valid during the creation were used as basis.

- **Personal protective equipment:**

- **General protective and hygienic measures:**

Wash hands before breaks and at the end of work.

Protective clothing and PPE should be kept free of oil and grease, generally in clean condition

PPE should be inspected and maintained regularly to retain effectiveness.

- **Breathing equipment:**

Use atmosphere-supplying respirators (e.g. supplied-air: demand, pressure-demand, or continuous-flow or self-contained breathing apparatus: demand or pressure-demand or combination supplied-air with auxiliary self-contained air supply atmosphere-supplying respirator) in case of insufficient ventilation.

- **Protection of hands:**



Protective gloves.

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

- **Eye protection:** Safety glasses

\* **9 Physical and chemical properties**

- **General Information**

<b>Form:</b>	Gaseous.
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<b>Color:</b>	Colorless
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<b>Odor:</b>	Ether-like
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- **Change in condition**

**Melting point/Melting range:** -80.8°C

**Boiling point/Boiling range:** -83°C

- **Flash point:** < 0°C  
Not applicable.

- **Flammability (solid, gaseous):** Highly flammable.

- **Ignition temperature:** 325°C

- **Danger of explosion:** In use, may form flammable/explosive vapour-air mixture. Heating may cause an explosion.

- **Explosion limits:**

<b>Lower:</b>	2.5 Vol %
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<b>Upper:</b>	78> Vol %
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## · Solubility in / Miscibility with

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Water at 20°C: 1.185 g/l

## \* 10 Stability and reactivity

- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Materials to be avoided:**
- **Dangerous reactions**
  - May form explosive gas mixture with air.
  - May react with oxidizing agents.
- **Dangerous products of decomposition:** No dangerous decomposition products known.

## 11 Toxicological information

- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:** LC50 - None available
- **Primary irritant effect:**
- **on the skin:** No irritating effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.

## 12 Ecological information

- **Additional ecological information:**
- **General notes:** Generally not hazardous for water

## \* 13 Disposal considerations

- **Product:**
- **Recommendation:** Unused product should be returned to vendor.
- **Uncleaned packagings:**
- **Recommendation:**
  - Cylinder and unused product should be returned to vendor. Disposable
  - Cylinder must be disposed of in accordance with local regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

## \* 14 Transport information

## · TDG and DOT regulations:



- **Hazard class:** 2
- **Identification number:** UN1001
- **Packing group:** -

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Trade name: Acetylene

· **Proper shipping name (technical name):** ACETYLENE, DISSOLVED

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· **Label** 2.1

· **Packaging group:** -

· **Maritime transport IMDG:**



· **IMDG Class:** 2.1

· **UN Number:** 1001

· **Label** 2.1

· **Packaging group:** -

· **EMS Number:** F-D,S-U

· **Marine pollutant:** No

· **Proper shipping name:** ACETYLENE, DISSOLVED

· **Air transport ICAO-TI and IATA-DGR:**



· **ICAO/IATA Class:** 2

· **UN/ID Number:** 1001

· **Label** 2.1

· **Packaging group:** -

· **Propper shipping name:** ACETYLENE, DISSOLVED

· **UN "Model Regulation":** UN1001, ACETYLENE, DISSOLVED, 2.1

## 15 Regulations

· **Sara**

· **Section 355 (extremely hazardous substances):**

Substance is not listed.

· **Section 313 (Specific toxic chemical listings):**

Substance is not listed.

· **TSCA (Toxic Substances Control Act):**

Substance is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

Substance is not listed.

· **Chemicals known to cause reproductive toxicity for females:**

Substance is not listed.

· **Chemicals known to cause reproductive toxicity for males:**

Substance is not listed.

· **Chemicals known to cause developmental toxicity:**

Substance is not listed.

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**Trade name: Acetylene**

- **Cancerogenity categories** (Contd. of page 6)

- **EPA (Environmental Protection Agency)**

Substance is not listed.

- **NTP (National Toxicology Program)**

Substance is not listed.

- **TLV (Threshold Limit Value established by ACGIH)**

Substance is not listed.

- **NIOSH-Ca (National Institute for Occupational Safety and Health)**

Substance is not listed.

- **OSHA-Ca (Occupational Safety & Health Administration)**

Substance is not listed.

- **Canadian substance listings:**

- **Canadian Domestic Substances List (DSL)**

Substance is listed.

- **Canadian Ingredient Disclosure list (limit 0.1%)**

Substance is not listed.

- **Canadian Ingredient Disclosure list (limit 1%)**

Substance is not listed.

- **Product related hazard informations:**

The product was classified in accordance with the hazard criteria of the Canadian Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

- **Hazard symbols:**

Highly flammable

- **Risk phrases:**

Heating may cause an explosion.

Highly flammable.

- **Safety phrases:**

After contact with skin, was immediately with plenty of water

Keep container in a well-ventilated place.

Keep away from sources of ignition - No smoking.

Take precautionary measures against static discharges.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Please refer to the section 3 for NFPA and HMIS Hazard Codes.

### DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES

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For terms and conditions, including limitation of liability, please refer to the purchase agreement in effect

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between POL. (or any of its affiliates and subsidiaries) and the purchaser.

· **Department issuing MSDS:** Customer Service Centre: UAN: +92.21.111-262725

· **Abbreviations and Acronyms:**

ACGIH: American Conference of Governmental Industrial Hygienists

CAS: Chemical Abstract Service (Division of the American Chemical Society)

DOT: US Department of Transportation

EINECS: European Inventory of Existing Commercial Chemical Substances

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

HMIS: Hazardous Material Identification System

IATA: International Air Transportation Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transportation Association"

ICAO: International Civil Aviation Association

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization (ICAO)"

IMDG: International Marine Code for Dangerous Goods

WHIMS: Workplace Hazardous Material Information System

LC50: Lethal Concentration, 50 Percent

LD50: Lethal Dose, 50 Percent

N/A: Not Applicable

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